

CERTIFICATE

Management system as per
DIN EN ISO 14001 : 2015

In accordance with TÜV NORD CERT procedures, it is hereby certified that



Siegerer Werkzeug- und Härtetechnik GmbH
Kolbeweg 7
57074 Siegen
Germany

with the production site: In der Hellenbach 8, 57074 Siegen, Germany

applies a management system in line with the above standard for the following scope

Component and respectively material specific heat-treatment procedures

- | | | |
|--|--|--------------------------|
| - hardening and tempering in vacuum,
protective gas and salt bath | - deep-freezing | - oxidation |
| - case hardening, carbonitriding | - special heat-treatments | - Tenifer-/QPQ-treatment |
| - vacuum soldering | - nitriding in gas and plasma | - technical advice |
| - annealing | - nitrocarburizing in gas,
sait bath and plasma | - CNC-machining |

Certificate Registration No. 04 104 960088
Audit Report No. 3525 3766

Valid from 2020-05-04
Valid until 2023-05-03
Initial certification 2017


Certification Body
at TÜV NORD CERT GmbH

Essen, 2020-01-08

This certification was conducted in accordance with the TÜV NORD CERT auditing and certification procedures and is subject to regular surveillance audits.

Validity can be verified at <https://www.tuev-nord.de/de/unternehmen/zertifizierung/zertifikatsdatenbank>.

TÜV NORD CERT GmbH

Langemarckstraße 20

45141 Essen

www.tuev-nord-cert.com

