

CERTIFICATE

Management system as per
DIN EN ISO 14001 : 2015

In accordance with TÜV NORD CERT procedures, it is hereby certified that

Siegener Werkzeug- und Härtetechnik GmbH
Kolbeweg 7
57074 Siegen
Germany



with the location: In der Hellenbach 8, 57074 Siegen, Germany

applies a management system in line with the above standard for the following scope

Component and respectively material specific heat-treatment procedures

- | | | |
|--|--|--|
| - hardening and tempering in vacuum,
protective gas and salt bath | - nitriding in gas and plasma | - offering workshops and
training courses |
| - case hardening, carbonitriding | - nitrocarburizing in gas,
salt bath and plasma | - technical advice |
| - vacuum soldering | - oxidation | - pick-up and delivery
service |
| - annealing | - Tenifer-/QPQ-treatment | - CNC-machining |
| - deep-freezing | | |
| - special heat-treatments | | |

Certificate Registration No. 04 104 960088
Audit Report No. 3518 9561

Valid from 2017-05-04
Valid until 2020-05-03
Initial certification 2017


Certification Body
at TÜV NORD CERT GmbH

Essen, 2019-01-08

This certification was conducted in accordance with the TÜV NORD CERT auditing and certification procedures and is subject to regular surveillance audits.

TÜV NORD CERT GmbH

Langemarckstraße 20

45141 Essen

www.tuev-nord-cert.com

